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FIRST PRESS MEETING -- President Richard M. Nixon holds his first press conference January 27 in the East Room of the White House in Washington. More than 450 newsmen attended the half-hour meeting, which was televised internationally. Mr. Nixon promised "new approaches" in domestic policy to deal with the nation's economic problems, and "new directions and tactics" in foreign policy to help settle the Vietnam and Middle East questions. He said the United States would continue to support arms limitation talks as an aid to solving political problems.

